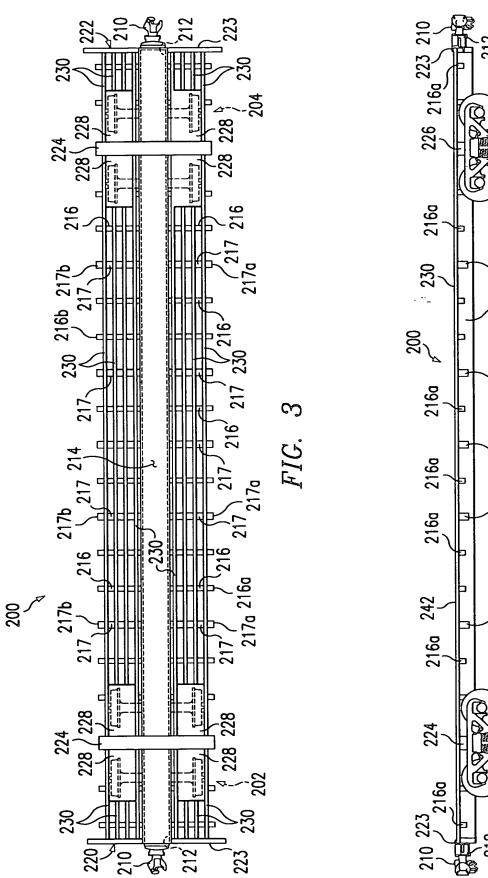
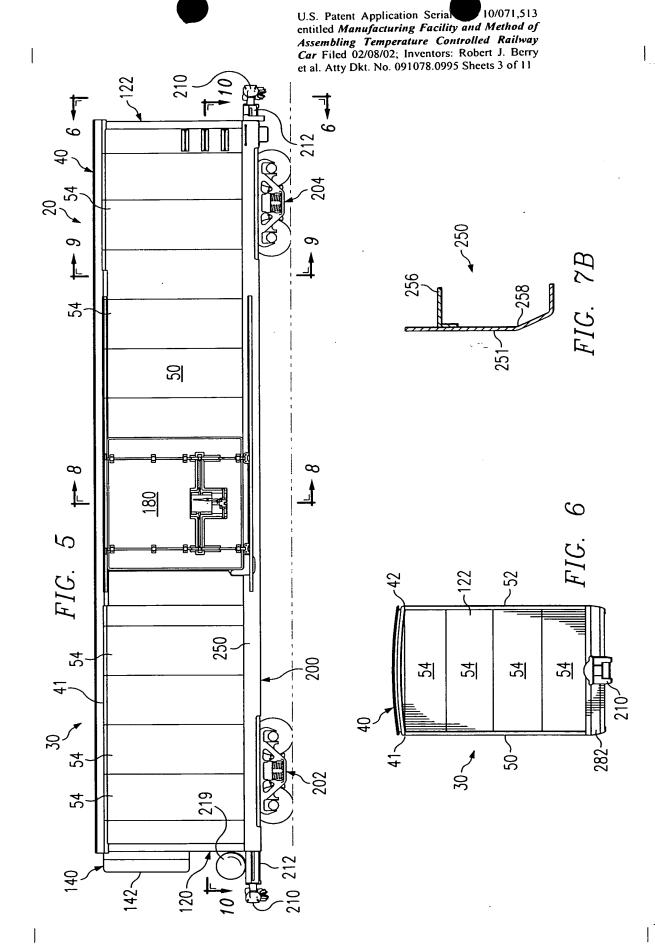




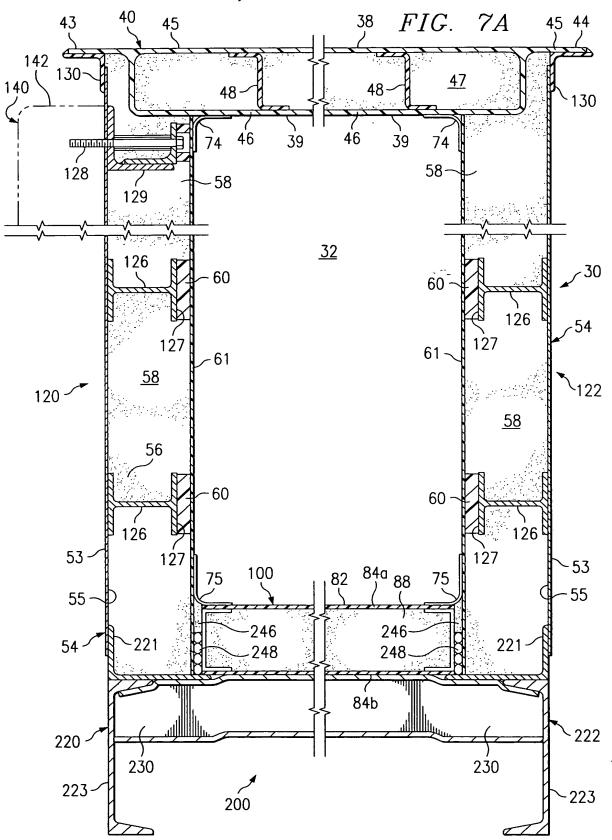
U.S. Patent Application Serial No. 10/071,513 entitled Manufacturing Facility and Met Assembling Temperature Controlled Record Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 2 of 11



217a

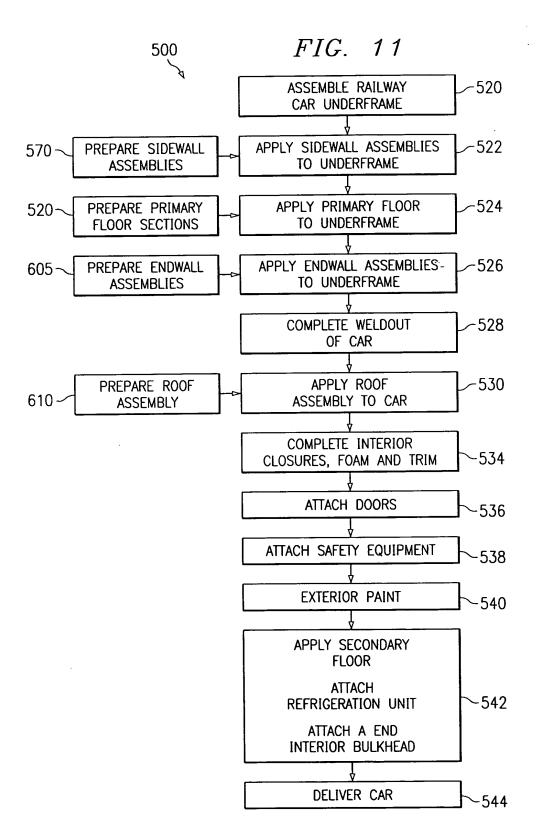


U.S. Patent Application Serial No. 10/071, entitled Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 4 of 11

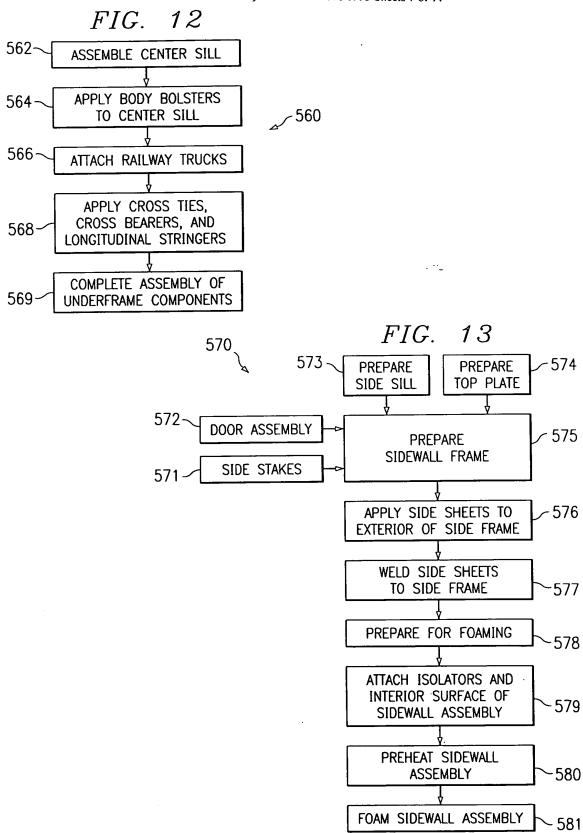


U.S. Patent Application Serial No. 10/071,515 entitled Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 5 of 11 FIG. 10 FIG. 8 -280 54/

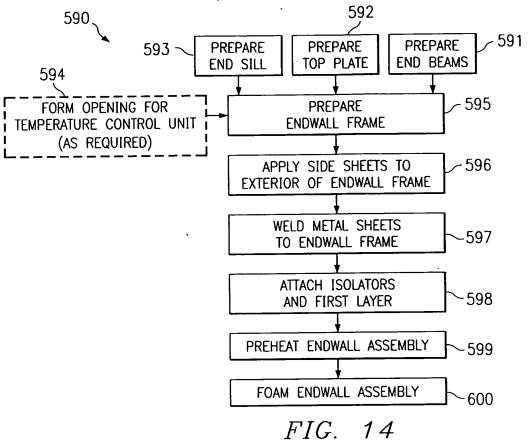
U.S. Patent Application Serial No. 10/071,513 entitled Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 6 of 11



U.S. Patent Application Serial No. 10/071,513 entitled Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 7 of 11



U.S. Patent Application Serial No. 10/071,51 entitled Manufacturing Facility and Method of Assembling Temperature Controlled Railway Car Filed 02/08/02; Inventors: Robert J. Berry et al. Atty Dkt. No. 091078.0995 Sheets 8 of 11



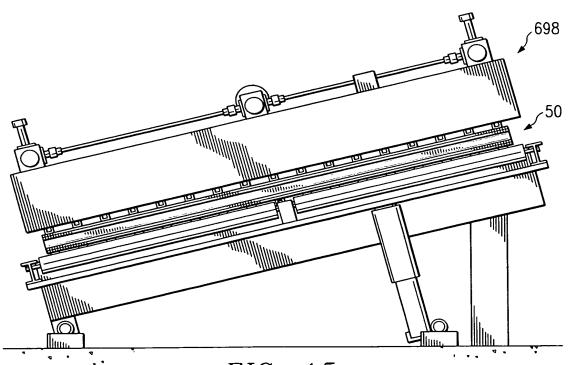
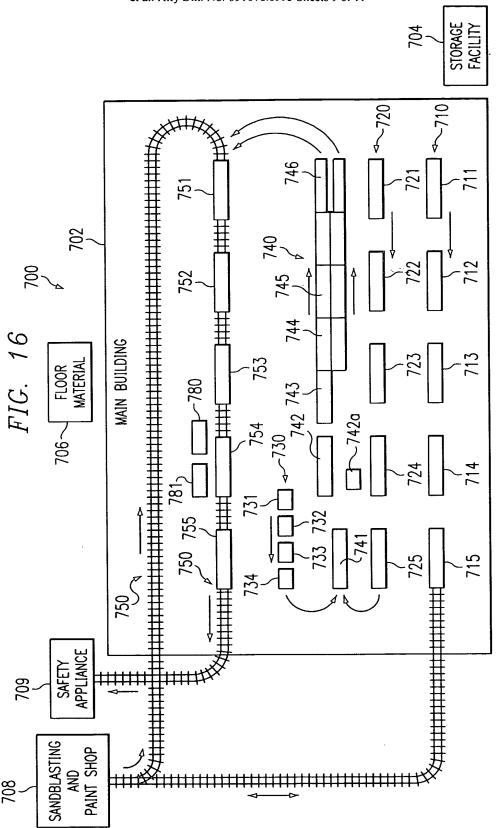
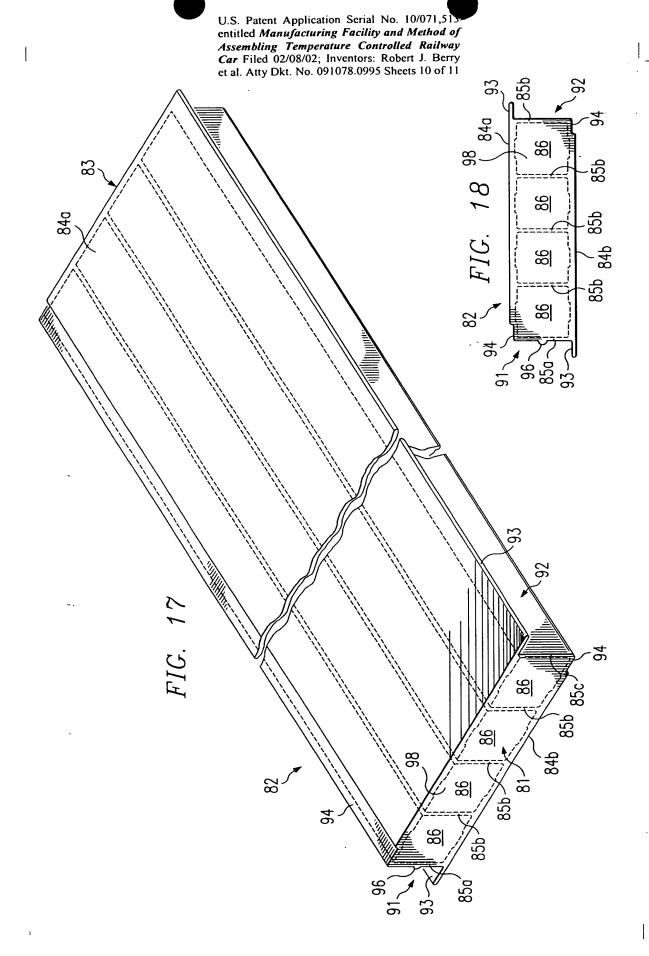


FIG. 15

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